Work Ord Friday, April 09											Page 1	
Item ID: Revision ID:	D3759-1		4	Accept				S	Setup Sta			
Item Name: Start Date: Required Date: Reference:	Bushing 4/12/2010 : 4/15/2010	Start Qty: 36.00 Req'd Qty: 36.00		 I	Cust Item I Customer:	D:	·				1848 (J8 418) 1881	
Approvals:		n: MY	Date: 10-4-9.	Tooling: SPC (Y/N):		ate:		I	Run Sta Sto	1 18811181 8		
Sequence ID/ Work Center I	D	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp	
Draw Nbr D3759	Rev	ision Nbr A					ŀ					
100 Hardinge Hardinge CNC Lath	ne Small	Hardinge CNC LATHE: Memo Hardinge Cl	NC LATHE SMALL Turn	0.00 0.00 per Folio FA727 and December 12				36	L			
110 QC Quality Control	·	QC2- Inspect parts off m	nachine FAI/FAIB	0.00 0.00 Ship	o4/12			36	b		or the selection of the	

120

QC

Quality Control

QC8- Inspect parts - second check

Memo

0.00 \$ A 10/04/12

36 4

	-								
W/O:			WC	ORK ORDER CHANG	ES				
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQ	A:	Date: _	
	Res	olution:	Disposition	n:	_ QA: N/C CI	osed:		Date: _	
NCR:			WORK ORDI	ER NON-CONFORMA	ANCE (NCF	R)			
DATE	STEP	Description of NC		ion B	Verific	cation	Approval	Approval	
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	tion Sign & Date		ion C	Chief Eng	QC Inspector
									-
									 -

Work Order ID 57595

Friday, April 09, 2010 1:29:40 PM



Page 2

Item ID:

D3759-1

Accept

Setup Start



Revision ID:

Start Date:

Item Name:

Required Date: 4/15/2010

Bushing

4/12/2010

Start Qty: 36.00

Reg'd Oty: 36.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Operation

Description

Date:

Date: Tooling:

SPC (Y/N):

Set Up/

Run Hours

Date: Date: Run

Start

Stop



Stop

Sequence ID/ **Work Center ID**

130

Packaging Packaging

Memo

Memo

0.00

0.00

Draw Number Draw Rev.

Plan Code

Accept Qty

Reject Reject Number Qty

Insp.

Stamp

140

QC21- Final Inspection - Work Order Release

0.00

0.00



Quality Control

Identify as per dwg & Stock Location

10/04/13/2) Pol 10-4-12

	-								
W/O:			WC	RK ORDER CHANGI	ES				
DATE	STEP	PR	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	_ Date: _	
	Re	solution:	Disposition	1:	QA: N/C Cid	osed:		Date:	
NCR:			WORK ORDI	ER NON-CONFORMA	NCE (NCR)			· <u></u>
DATE	STEP	Description of NC		on B	Verific	ation	Approval	Approval	
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Secti		Chief Eng	QC Inspector
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Picklist Print

Friday, April 09, 2010 1:29:39 PM

Work Order ID: 57595

Parent Item:

Comments:

D3759-1

Parent Item Name: Bushing

IPP Rev:A 08-03-04 new issue DD verified by: LL

Start Date: 4/12/2010

Required Date: 4/15/2010

Page 1

Start Qty: 36.00

Required Qty: 36.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304R0.375	· · · · · · · · · · · · · · · · · · ·	Purchased	No	**		110	f	13.3500	2.3684			

304 ROUND BAR 0.375

Warehouse	Loc Qty	Loc Code
Location		
Main Warehouse		
MAT029	13.35	
113325	13.35	

2.64ASh 10/04/12

111/0		WORK ORDER CHANGES											
W/O:			W	ORK ORDER CHANG	ES								
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
Part No	·	PAR #:	Fault Cate	gory:	NCR: Yes	No DQ	A:	Date: _					
		esolution:											
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (NCF	R)							
DATE	STEP	Description of NC		Corrective Action Secti		Verific	ation	Approval	Approval				
	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Secti		Chief Eng	QC Inspector				
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	1 1		1			1							

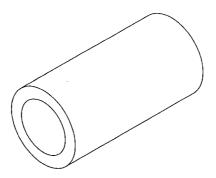
DART AEROSPACE LTD	Work Order: 57595
Description: Bishing	Part Number: 3759-1
Inspection Dwg: 3 75 7 Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

	x	First Artic	cle	Proto		
Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0.375	- · 020	0.375				
0.257	+.000 +.006 001	0.375				
·						
-750	±.010	747				
		y				
٠,						
				-		
1			1			

Measured by:	42	Audited by:	G. A	Prototype Approval:	N/A
Date:	10/04/12	Date:	10/01/12	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α		New Issue	KJ/JLM	

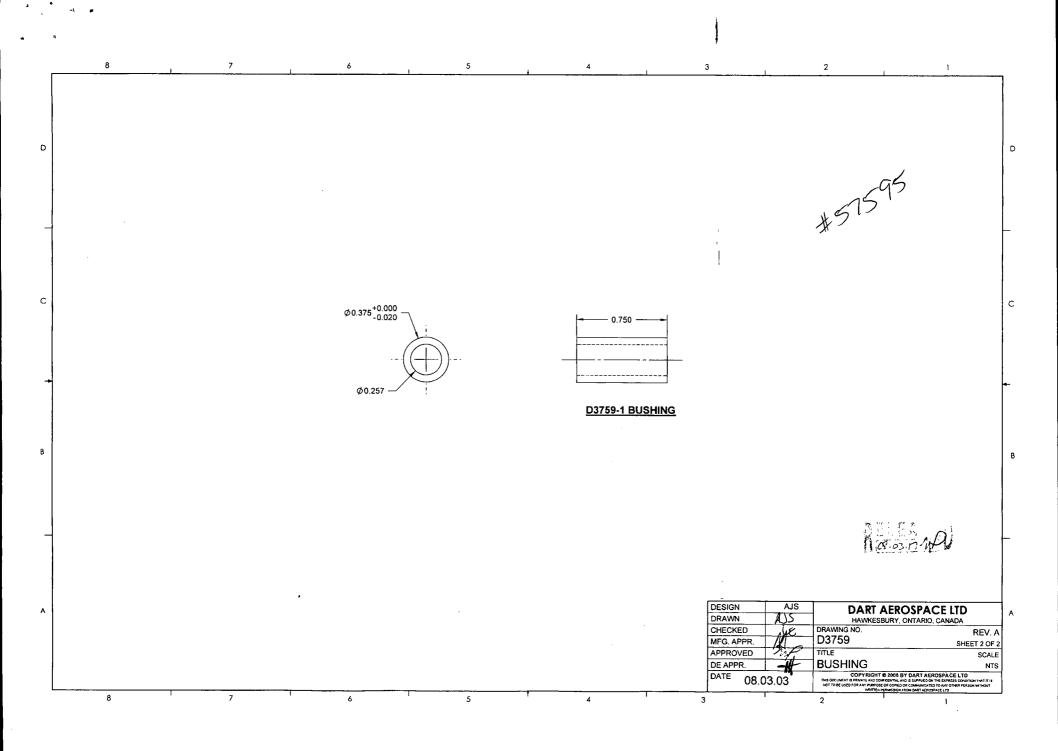


D3759-1 BUSHING

NOTES:
1) MATERIAL: AISI 304/316, STAINLESS STEEL ROD
(REF. DART SPEC M304R)
OR AISI 304/316, STAINLESS STEEL TUBE
(REF. DART SPEC M304TR)
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.01 lbs

Α	NEW IS	SUE		ZLA I	08.03.03		
REV.	ļ ——		DESCRIPTION	BY	DATE		
DESIG	V	AJS	DART AER	OSPACEL	TD		
DRAW	4	435		ONTARIO, CANA			
CHECK	ED	ule	DRAWING NO.		REV. A		
MFG. A	PPR.	Δ	D3759		SHEET 1 OF 2		
APPRO	VED	7,7	TITLE		SCALE		
DE APP	PR.		BUSHING		NTS		
DATE 08.03.03			COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVITA BUS DOWNEDTHAN HOR INSPECTATION THAT IT IS NOT TO BE USED FOR AMY PURPOSE OR COMMANDATED TO ANY OTHER PERSON WITHOUT WITHOUT WITHOUT WITHOUT ANY OTHER PERSON WITHOUT WATH ARRANGES. TO. TO SEE THE PERSON OF THE OWN DATA REPORTED.				

W/O:			WO	RK ORDER CHANG	ES	 -			
DATE	STEP	PRO	OCEDURE CHAN	IGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
								,	
Part No	:	PAR #:	Fault Categ	ory:	NCR: Yes	No DQ	A:	Date: _	
	Res	solution:	Disposition	:	QA: N/C CI	osed:		Date: _	
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCF	R)			
DATE	STEP	Description of NC	la tata l	on B	Verific	cation	Approval	Approval	
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section C		Chief Eng	QC Inspector
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W/O:			WC	RK ORDER CHANG	GES					
DATE	STEP	PRO	OCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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Part No:		PAR #:	PAR #: Fault Category:			NCR: Yes No DQA: Date:				
		esolution:								
NCR:				R NON-CONFORM						
DATE	STEP	Description of NC	Corrective Action Section B			Verification		Approval	Approval	
	-	Section A	Initial Chief Eng	Action Description Chief Eng			n& Section C		QC Inspector	
									_	
		·								

NOTE: Date & initial all entries

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